

## Performance analysis of immobilized and co-immobilized enriched-mixed culture for hydrogen production

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### ABSTRACT

This paper presents an experimental investigation on using mixed culture for immobilization and co-immobilization for hydrogen production. The shape and diameter of the beads were investigated. Hydrogen was produced from 10 g.L<sup>-1</sup> glucose in anaerobic batch using immobilized mixed culture with extrusion dripping method. The alginate concentrations as immobilization material were 1%, 2%, and 3%. The mixed culture had three different bioreactor sources consisting of cow dung, tofu waste, and fruit waste. The pretreatment of each mixed culture was acidification and enrichment. Then the mixed culture were mixed with immobilization material and inserted into a syringe, then dropped into 0.1M CaCl<sub>2</sub>. Activated carbon was added to alginate (co-immobilization) with ratio 1:1. The results showed that bead using 1% and 2% alginate concentrations were a pear-shaped. The highest concentration of hydrogen (mol H<sub>2</sub>/mol glucose) was 0.029 for immobilized beads with 2% alginate concentration and the lowest hydrogen (molH<sub>2</sub>/mol glucose) was 0.009 for immobilized beads with 3% alginate concentration. Acetic acid was the most dominant. The highest VFA (mg.L<sup>-1</sup>) was 695.85 for immobilized beads with 3% alginate concentration (acetic acid 271.49; propionic acid 163.33; isobutyrate acid 123.45; butyric acid 137.57). Most hydrogen was produced from 2% alginate concentration and spherical-shape.

Keywords: immobilization; mixed culture; alginate; activated carbon; beads; hydrogen.

## INTRODUCTION

Dwindling fossil fuel sources with its products in the form of greenhouse emissions make it necessary to search for alternative energy sources [1][2][3]. Hydrogen is a clean fuel because the final combustion product is water and calorific value is  $143 \text{ GJ tonne}^{-1}$  [4]. Hydrogen can be produced by glucose fermentation through the metabolic pathways of the microbes. Microbial conversion of substrate to  $\text{H}_2$  and volatile fatty acid (VFA) [1][5][6][7][8]. Hydrogen production through anaerobic fermentation has advantages over the other processes because it has the potential to use wastewater and organic wastes[9]. Anaerobic fermentation stages involve hydrolysis of complex organic materials into simple compounds (glucose), followed by acidogenesis facilitated by acidogenic bacteria to simpler compounds produced carbon dioxide, hydrogen, and VFA such as butyrate and propionate acid. The last stage, acetogenesis occurred by acetogenic bacteria which is VFA is converted into acetic acid, carbon dioxide, and hydrogen [10].

Natural mixed culture is often chosen for fermentation because of its affordability and ease of access [11]. Amekan et al. (2014) [12] investigated that the influence of the mixed culture of three biodigester sources towards the production of hydrogen from melon waste in batch. The results showed that the combination of the mixed culture of three different biodigester sources consisted of cow dung, tofu waste, and fruit waste produced the highest hydrogen ( $231.02 \text{ mL.gVS}^{-1}$ ), compared with of one and two biodigester sources. Unfortunately, mixed culture contains bacterial diversity so that a process is needed to obtain the hydrogen-producing bacteria (HPB) such as acidification method [13][14]. Hu et al. (2008) [15] investigated that acidification pretreatment for sewage sludge increased hydrogen production rates. To increase the production rate and hydrogen yields, it was enriched by HPB[16] because HPB enrichment made HPB more stable on its life cycle [17].

The hydrogen production used as suspended cells are less preferred in biohydrogen production because suspended cells are prone to washout and cannot prolong during continuous modes[18], they cannot reusable and withstand the inhibitors during the fermentation process [19]. Therefore, the way to overcome its problem is immobilized cells[18][19]. Hydrogen production using immobilized mixed culture are four times more than suspended cells [20][21]. Hydrogen concentration using cell immobilized with a mixture matrix consisted of sodium alginate and activated carbon or sodium alginate and polyurethane were 50% of total biogas [22].

The immobilized matrix mostly used for biohydrogen production is alginate because of its affordability, simplicity, biocompatibility[23], less cost, easy to use, and highly accessibility [24]. Merugu et al.(2012) [25] studied that the maximum hydrogen

production were occurred between the fifth and sixth day by immobilized pure culture with calcium alginate as a matrix. Co-immobilized pure culture using 2% sodium alginate and 0.3% activated charcoal concentration with dripping extrusion method produced 50 mL hydrogen [26]. The optimum sodium alginate concentration was 2% which used immobilized mixed culture [26] and municipal sewage sludge [22][21] for biohydrogen production. Co-immobilization used two matrices where the activated carbon was an inert support matrix could strengthen the structure of the alginate beads [22][27].

Beads characterizations of size and shape was an important factor in hydrogen production. Azbar and Kapdan (2012) [28] stated that the alginate beads' diameter was a very influential factor in immobilized cell, especially for hydrogen production. Beads diameter up to 6 mm caused efficient anaerobic hydrogen production, whereas beads diameter more than 6 mm caused substrate availability for limited cell metabolism and reduced hydrogen production. Beads morphology significantly affected mechanical stability. Al-Hajry et al. (1999)[29] stated that if the beads are not spherical, it would reduce beads strength. The most convenient and popular method to produce spherical beads was extrusion dripping [30]. Factor affecting to the shape and size of the beads could be qualitatively analysed used a dimensionless number of Ohnesorge (Oh) [31]. The Ohnesorge number is related to the viscosity, density, and surface tension of the fluid [32].

Up to now, there is no research on characterisation of alginate beads produced by the extrusion dripping method from enriched–mixed culture to the production of hydrogen. Therefore, this study aims to determined and verify the characterisation of co-immobilized and immobilized beads.

## **MATERIAL AND METHODS**

### **Immobilized Material Characteristics**

Sodium alginate powder (12 g) (technical) characteristics were 47.11% (5.65 g) water content and 88.88% (10.67 g) ash content. Activated carbon (Merck) was analysed by Brunauer-Emmett-Teller (BET) method consisting of surface area, porosity total volume, and average porosity diameter were  $738.524 \text{ m}^2 \text{ g}^{-1}$ ,  $0.6365 \text{ cm}^3 \text{ g}^{-1}$ , and 1.724 nm, respectively. The pore size was measured by Barrett-Joyner-Halenda (BJH) method consisting of 2–50 nm (86.27 %) and < 2 nm (13.73 %).

### **Substrate and Composition Medium**

Glucose ( $10 \text{ g.L}^{-1}$ ) was used as a carbon source. The composition of the enrichment medium and fermentation nutrients used were similar to previous experiment [33].

## Mixed Culture

Mixed culture was obtained from biodigesters consisting of cow dung (ECDD), tofu waste (ETD) and fruit waste (FW) in Yogyakarta, Indonesia. Mixed culture characteristics are shown in Table 1.

Table 1. Mixed culture characteristic

Mixed culture	pH	TS, mg.mL <sup>-1</sup>	VS, mg.mL <sup>-1</sup>
ETD	7	4.71	3.27
FW	5	7.49	5.61
ECDD	7	10.87	8.71

The treatment of mixed culture prior to the fermentation process was acidification and enrichment wherein firstly, enrichment is carried out on each biodigester and finally, all of the third enrichment were mixed.

The mixed culture was pre-treated to deactivate the hydrogenotrophic methanogens prior to use in the HPB enrichment. This deactivation was conducted by adding 2M HCl to pH 3 and keeping it for 24 hours. The pH was then further adjusted back to pH 7 by adding 2 M NaOH [13]. HPB enrichment was done in 100 mL vials with 45 mL volume. Enrichment of mixed cultures was performed three times. Then, each mixed culture was taken as 2 mL to be mixed in the medium enrichment for 24 hours.

## Preparation of Immobilized and Co-immobilized Mixed Culture

### *Immobilized Mixed Culture*

As much as 45 mL enriched–mixed culture centrifuged at 4000 rpm for 10 minutes and then it was harvested and washed twice by using 10 mL of 0.97 % NaCl. The three sources of mixed culture were combined with 1 g sodium alginate (1% w/v) and 100 mL of 0.97% NaCl. The mixture were put into the syringe and dropped into 0.1 M CaCl<sub>2</sub> to make beads. These beads and CaCl<sub>2</sub> solution were stored at 4°C for 30 minutes. The beads were washed with distilled water before used. The immobilized beads using 2% and 3% alginate concentrations were made by under the same experimental conditions as 1% alginate concentration.

### *Co-immobilized Mixed Culture*

One gram activated carbon (Merck) was added to the three mixed culture source with 50 mL of 0.97% NaCl. Biodigesters enrichment, activated carbon, and 50 mL of 0.97% NaCl were mixed then combined them with solution comprising 1 g of sodium alginate

(1% w/v). Then, the mixture was put into a syringe. The ratio to make the co-immobilized beads with added activated carbon to alginate was 1:1.

### **Batch Hydrogen Production**

Production medium consists of 60% of nutrients (30 mL), 30% of the substrate (15 mL), and 10% mixed culture (5 mL) of working volume [12]. The number of beads used was the same as the previous experiments [33]. The average weight of immobilized beads and co-immobilization for the three concentrations used in hydrogen production were 3 g and 3.5 g, respectively. HPB of ca.  $0.3945 \text{ g.L}^{-1}$  for immobilization and  $0.635 \text{ g.L}^{-1}$  for co-immobilization. The initial pH in each vial was determined before flushing with  $\text{N}_2$  for 3 minutes. The vials were kept in incubator and the temperature was maintained at  $36^\circ\text{C}$  (MRK I B-S, U.K). Analysis of hydrogen and VFA was conducted at the twentieth hour. All treatments were conducted in two replicates. The co-immobilized beads were used for hydrogen production under the same experimental conditions with 1% immobilized beads.

### **Analytical Methods**

Hydrogen was analyzed using gas chromatography (GC) Shimadzu GC 8A (Japan) equipped with a thermal conductivity detector (TCD) and molecular column sieve 5A (MS-5A) with 5m column length. Temperature of column, detector, and injector were set at  $60^\circ\text{C}$ ,  $70^\circ\text{C}$ , and  $70^\circ\text{C}$ , sequentially. Nitrogen was used as carrier gas with an inlet pressure of 100 kPa. VFA (acetic acid, butyric acid, isobutyrate acid, and propionic acid) was analyzed by gas chromatography (HP 5890, Japan) with temperature of the column, detector, and injector were set at  $60^\circ\text{C}$ ,  $260^\circ\text{C}$ , and  $250^\circ\text{C}$ , respectively. Agilent column FFAP capillary type had 30 m length. The carrier gas was helium.

## **RESULTS AND DISCUSSION**

### **Immobilized and Co-immobilized Beads Characterisation**

Shape of immobilized beads and co-immobilized with 1%, 2%, and 3% of alginate concentrations which are presented in Figure 1 and Figure 2.

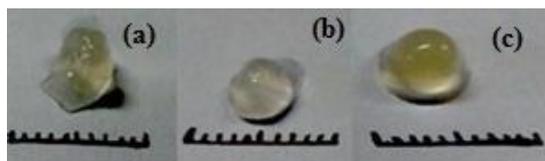


Figure 1. Immobilized beads with alginate concentration a) 1%, b) 2%, and c) 3%

Figure 1 shows that the shape of immobilized beads with 1% alginate concentration (1a) was not spherical, while the beads spherical shape was obtained at 2 % (1b) and 3 % (1c) alginate concentration.

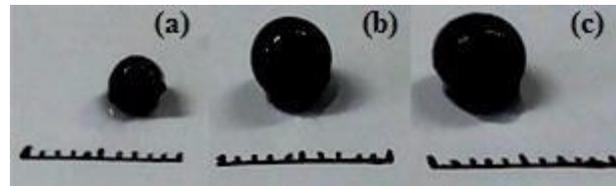


Figure 2. Co-immobilized beads with a) 1%, b) 2% and c) 3% of alginate concentrations

Figure 2 shows that shape of co-immobilized beads for all alginate concentrations were spherical, although Figure 2a was smaller than the two others. Co-immobilized and immobilized beads size and analysis of Ohnesorge number (Oh) of this experiment are presented in Table 2 and Table 3, respectively.

Table 2. Diameter of beads

Alginate concentration (%)	Diameter of beads (mm)	
	Immobilized	Co-immobilized
1	3.9	4.1
2	3.9	4.2
3	4.2	4.3

Table 3. Experimental conditions

Alginate concentration (%)	Density (Kg.m <sup>-3</sup> )	Dinamic Viscosity (Kg.m <sup>-1</sup> .s <sup>-1</sup> )	Surface Tension (Kg.m.s <sup>-2</sup> )[33]	Nozzle Diameter (m)	Oh
1	999.424	0.00514	0.07	0.0022	0.013
2	990.632	0.03132	0.07	0.0022	0.080
3	989.189	0.09332	0.06	0.0022	0.258

Table 3 shows that 1% and 2% alginate concentrations had Oh < 0.24, while 3% alginate concentration had Oh > 0.24. The average diameter of immobilized beads was 4.04 mm, whereas that of the co-immobilized beads was 4.21 mm. Generally, beads diameter was 1–5 mm [34]. The differences of diameters between the immobilized and co-immobilized beads were caused by gravity and surface tension imbalance when beads dropped from the tip dropper [35]. Consequently, if the beads diameter decreased, the surface tension also decreased.

Beads shape was influenced by parameters including physical properties such as viscosity or alginate concentration, surface tension, the distance of dropper to gel solution, and stirring speed [30]. Characterization of beads size and shape were defined in a dimensionless number of Ohnesorge (Oh) (Eq. 1):

$$\text{Oh} = \frac{\eta}{\sqrt{\rho D \gamma}} \quad (1)$$

where  $\eta$  surface tension of alginate solution ( $\text{kg} \cdot \text{m}^{-1} \cdot \text{s}^{-1}$ ),  $\rho$  is alginate solution density ( $\text{kg} \cdot \text{m}^{-3}$ ),  $D$  is the diameter of the dropper (m),  $\gamma$  is the surface tension of alginate solution ( $\text{kg} \cdot \text{m}^{-1} \cdot \text{s}^{-1}$ ). If alginate concentration have  $\text{Oh} < 0.24$  (example concentration alginate as  $0.5 \text{g L}^{-1}$ ) so beads shape were deformed transition from tears to a ball, and then into egg-shape [35].

It shows that immobilized beads shape with 1%, 2% and 3% of alginate concentrations were not uniform (Figure 1), whereas all of co-immobilized beads shape was spherical (Figure 2). However, the Oh numbers in Table 3 indicated that both the immobilized and co-immobilized beads with 1% and 2% of alginate concentrations had the final shape like a pear, while the final shape of beads with 3% alginate concentration was spherical.

Co-immobilized beads shape with 3% alginate concentration was only 60% round-shaped and the rest of round noodles (Figure 3a) and tear shape (Figure 3b).

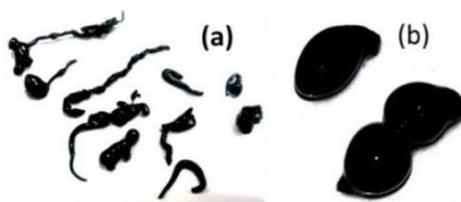


Figure 3. Co-immobilized beads form with 3% alginate concentration  
a) noodle-like; b) tear

Alginates with concentration below 1.5% produced non spherical and very fragile beads [36][37], whereas 2–3% concentration of alginate produced spherical and strong beads[37]. A research by Kong et al. [38] demonstrated that the alginate concentration above 4% caused a very viscous solution, so it was difficult to produce spherical beads.

### **Hydrogen Production Using Immobilized and Co-immobilized Beads**

Plot between both the beads (1%, 2%, and 3% of alginate concentrations) and hydrogen yields ( $\text{ml H}_2/\text{mol glucose}$ ) are presented in Figure 4.

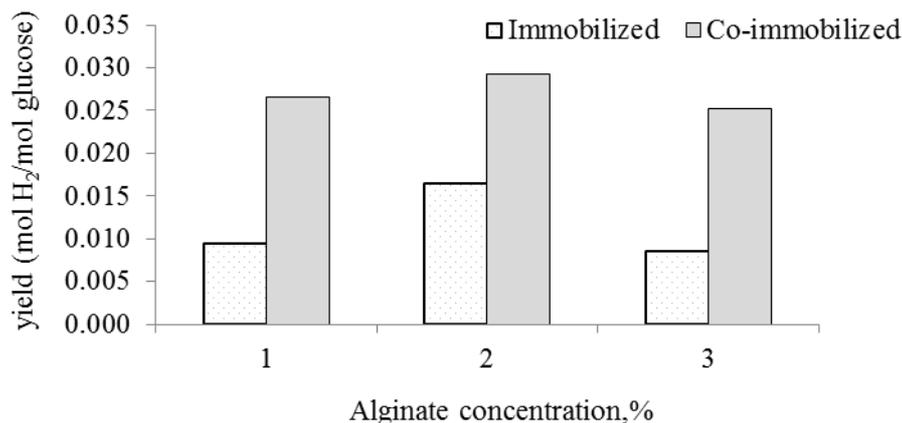


Figure 4. Alginate concentration (%) toward hydrogen yields (mol of H<sub>2</sub>/mol glucose) for immobilized and co-immobilized beads.

Figure 4 shows that hydrogen yields (mol H<sub>2</sub>/mol glucose) for immobilized beads was 0.0095, 0.017, and 0.009, meanwhile for co-immobilized beads was 0.027, 0.029, and 0.025. Figure 4 shows that the hydrogen yields (mol H<sub>2</sub>/mol glucose) on the co-immobilized bead is larger than the immobilized bead. It is assumed that alginate stability reduced due to chelate complex compound (for example, phosphates), cells growth in the beads, as well as the evolution of gas causing pressure inside the beads will rise so that the integrity of the gel was reduced [22][28]. Although microbes growth in both beads, but the presence of activated carbon in the co-immobilized beads was stronger than the immobilization beads [22][27].

The largest hydrogen yields (mol H<sub>2</sub>/mol glucose) was produced at 2% alginate concentration in both beads. It is assumed that 2% alginate concentration has spherical-shaped. Whereas hydrogen yields of co-immobilized beads for all alginate concentration have almost similar. It can be assumed that all alginate concentration of co-immobilized beads has spherical-shaped. The highest hydrogen production was for 3% of alginate concentration which was 0.029 mol H<sub>2</sub>/mol glucose. It showed that activated carbon acted as a support for alginate matrix.

The average of immobilized and co-immobilized beads this study is less 100 times than Wu et al.(2002)[22] (Table 4). It is assumed that the microorganisms used in this study were 16.7%, the alginate material was technical, and the concentration of CaCl<sub>2</sub> was 50%.

Table 4. Comparative hydrogen yields of immobilized mixed culture used entrapment method in literature and present study in batch fermentation

Microorganism	Substrate	Temperature (°C)	Carrier Material	alginate concentration (%)	H <sub>2</sub> Yield	Ref.
Sewage sludge	sucrose	35	CA	2	1.7 molH <sub>2</sub> /mol sucrose	[22]
			CA/AC	2/2	2.6 molH <sub>2</sub> /mol sucrose	
Three different biodigester sources	glucose	36	CA	2	0.017 molH <sub>2</sub> /mol glucose	This study
			CA/AC	2/2	0.029 molH <sub>2</sub> /mol glucose	

CA=calcium alginate; AC=activated carbon

### Effect of Alginate Concentration on VFA Production

The plot between hydrogen production (%) and VFA (mg.L<sup>-1</sup>) and VFA (mg.L<sup>-1</sup>) value for co-immobilized beads and immobilized beads with 1%, 2% and 3% of alginate concentrations at the twentieth hour for glucose fermentation time are presented in Figure 5 and Table 5.

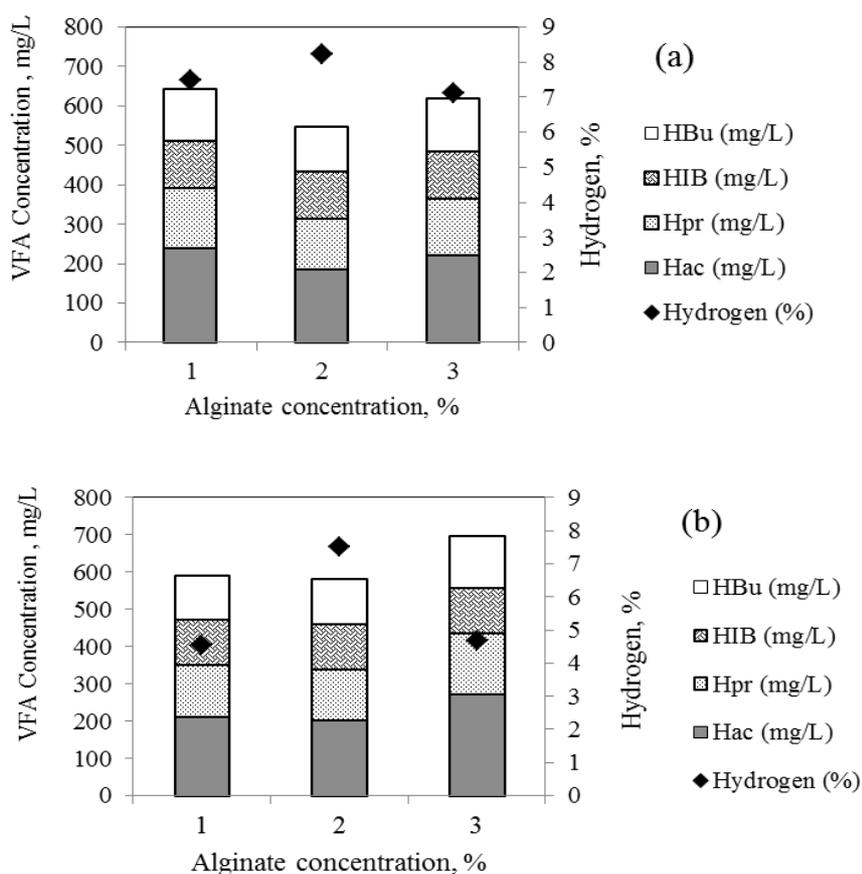


Figure 5. Concentration of VFA (mg.L<sup>-1</sup>) and H<sub>2</sub> (%) at the twentieth hour for glucose fermentation time with beads co-immobilized and immobilized. Hac: acetic acid; HPR: propionic acid; HIB: isobutyrate acid; HBU: butyric acid

Figure 5 shows that VFA and hydrogen production for co-immobilized beads 1% alginat concentration was greater than immobilized beads. Two percentage alginat concentration of both beads for VFA was the lowest of the others, but its concentration was the highest hydrogen production. On the contrary, for immobilized beads, the VFA value was higher than co-immobilized beads but the hydrogen value is lower than the co-immobilized beads. Both are assumed that an effect on the metabolic pathway in the cells.

Table 5. VFA (mg/L) value for co-immobilized and immobilized beads

Alginate concentration (%)	VFA (mg/L) for co-immobilized beads				VFA (mg/L) for immobilized beads			
	Hac	Hpr	HIB	HB	Hac	Hpr	HIB	HB
1	239.09	150.09	120.78	132.92	210.43	139.79	123.11	117.51
2	185.69	127.88	120.10	110.92	201.91	137.31	120.83	122.69
3	220.87	143.92	119.75	132.19	271.49	163.33	123.45	137.57

Glycolysis is the key of metabolic pathways in the cells in which the glucose is converted to pyruvate (intermediate metabolite). In anaerobic conditions, pyruvate reacts on acidogenesis and produce VFA include acetic acid, butyric acid, and propionic acid. Theoretically, the maximum yields of H<sub>2</sub> if all glucose was converted to acetic acid was 4 mol H<sub>2</sub> per mole of glucose (Eq. 2) and butyric acid was 2 mol H<sub>2</sub> per glucose (Eq. 3). However, acetic acid was produced not only from glucose decomposition but also from the conversion of hydrogen and carbon dioxide (Eq. 4). While propionic acid formation consumed by hydrogen (Eq.5). Ethanol (Eq.6) and lactic acid (Eq. 7) were a by-product in addition to the carbon dioxide from glucose fermentation [39].

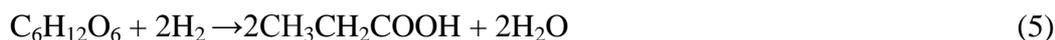
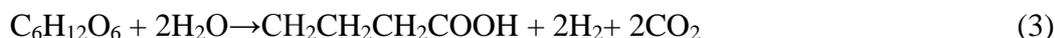
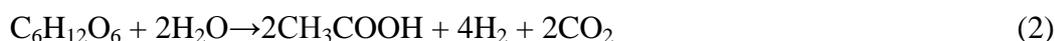


Figure 5 shows that percentage of hydrogen from co-immobilized beads was greater than immobilized beads. It is assumed that all acetic acid was formed from hydrogen (Eq.4). The low percentage of hydrogen of this experiment was due to converted of glucose to carbon dioxide (Eq. 2, 3, 6, and 7).

## CONCLUSIONS

Bead characteristics can be determined from the shape and size. The bead shape depends on the concentration of alginate. Alginate concentrations of 1% and 2% in immobilized beads tend to be pear-shaped, whereas co-immobilized beads shape for all alginate concentrations was generally spherical. The average diameter of the both beads was 4 mm. The highest of hydrogen yields was obtained in co-immobilized beads with 2% alginate concentration, whereas the lowest hydrogen yields was immobilized beads with 3% alginate concentration. The hydrogen production was not proportional to VFA formation. Immobilized beads with 3% alginate concentration was the highest VFA whereas co-immobilized beads with 2% alginate concentration was the highest hydrogen production.

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